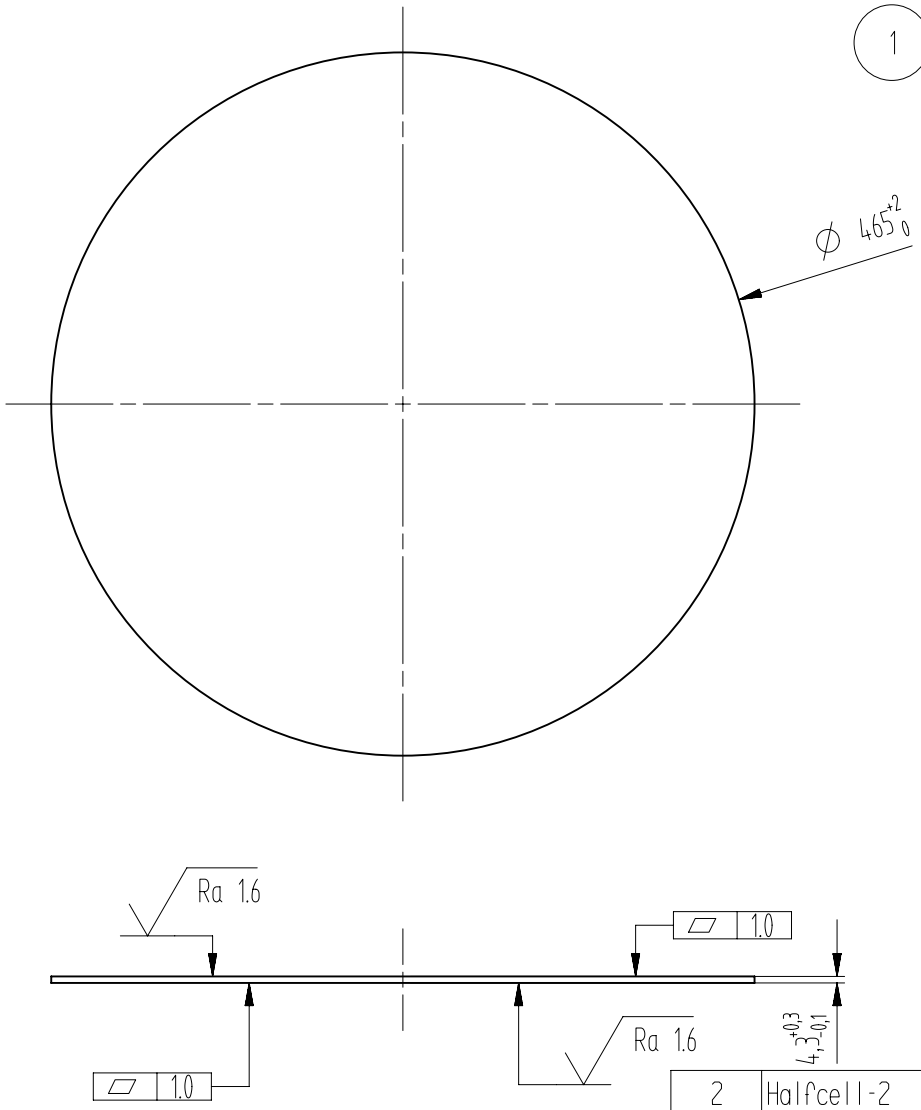

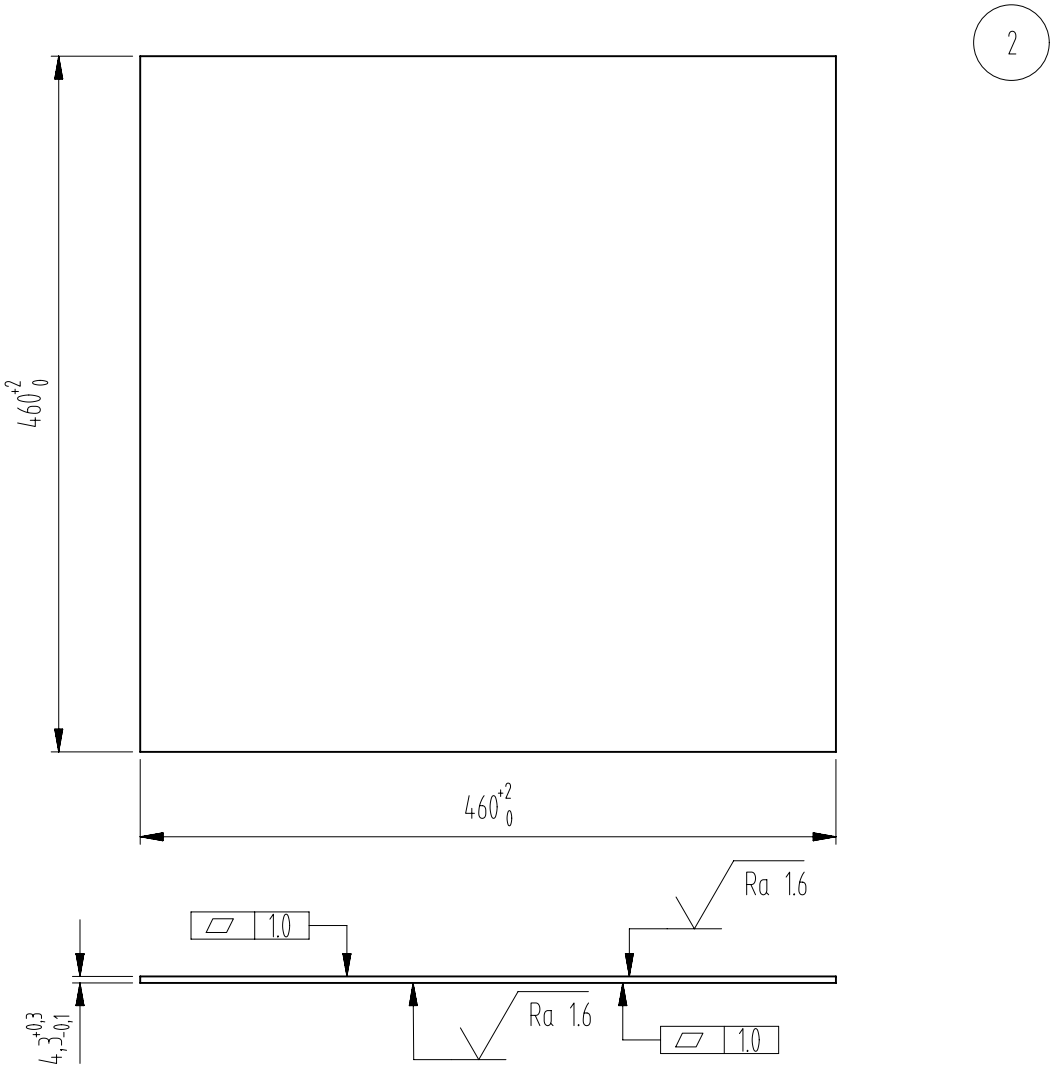

Pos.	Part Name	Qty	Material	Drawing	Note	Weight
2	Halfcell-2		Niobium		RRR minimum 300	
1	Halfcell-1		Niobium		RRR minimum 300	

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Size: A4

DWG: DWG-Halfcell

Halfcell

Revision: 1

Drawn by:	L.Sagliano	Date:	2016/10/07
Checked by:		Scale:	1 : 5
Approved by:	P.Michelato	Units:	mm
File name:	R:\Projects\ESS\Medium-Beta\Material		

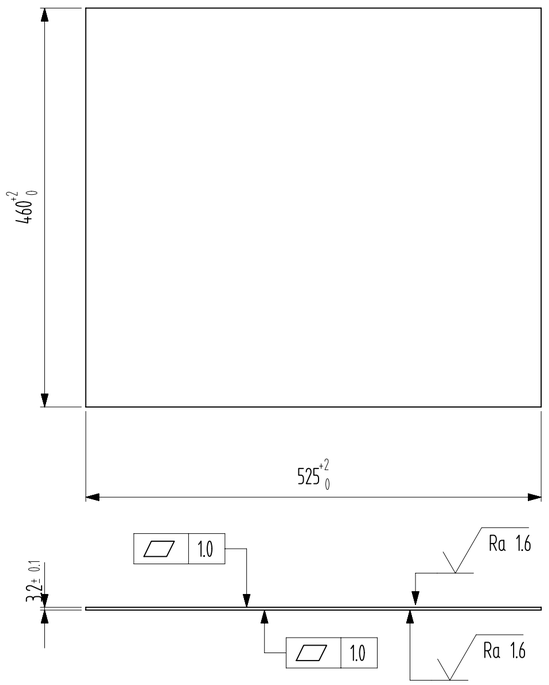
Experience: ESS

Object: DWG_DESC

3D part:

GENERAL TOLERANCES	-30	30-120	120-315	315-1.000	1.000-2.000	2000-4000	4000-8000	8000-12000	12000-16000	16000-20000	20000-		
FOR PLATES WORKING	± 1	± 2	± 2	± 3	± 4	± 6	± 8	± 10	± 12	± 14	± 16		
FOR MECHANICAL MACHINING OF SIZE WITHOUT CLEREANCE	-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	4000-	ANG. DIM.	-6°	6°-30°	30°-120°	120°-
TOLERANCES NOT SPECIFIED	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3		± 1°	± 30'	± 20'	± 10'
WORKING SURFACES ROUGHNESS	ISO	N 10	N 9	N 8	N 7	N 6	N 5	N 4	N 3	N 2			
	N LCA	18	17	16	15	14	13	12	11	10			
	Ra	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05			

6



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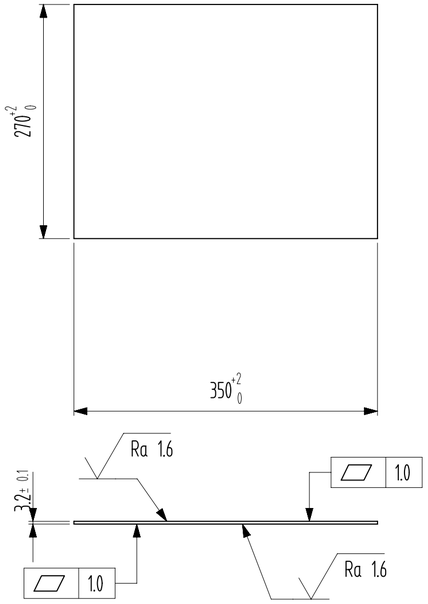
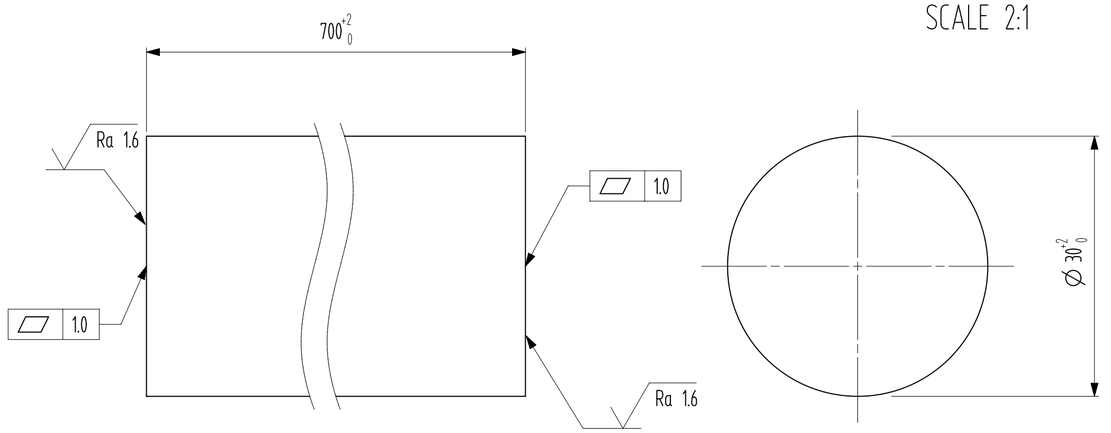


4

3

2

SCALE 2:1



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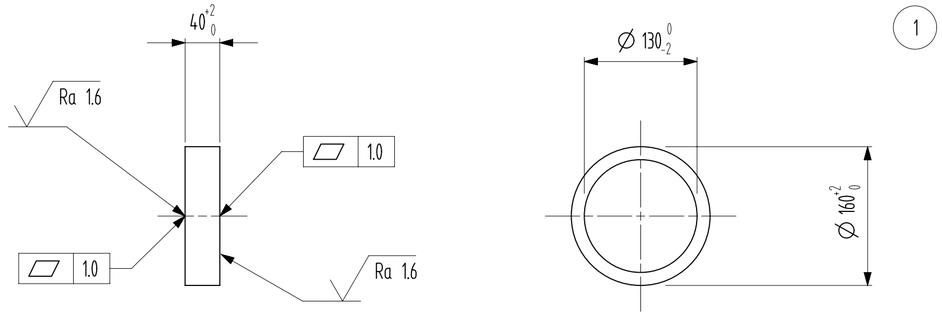

Ra 6.3

Pos.	Part Name	Qty	Material	Drawing	Note	Weight
6	Main-Coupler-Beam-Tube		Niobium		RRR minimum 300	
5	Main-Coupler-Tube		Niobium		RRR minimum 300	
4	Pick-Up-Beam-Tube		Niobium		RRR minimum 300	
3	Stiffeners		Niobium		RRR minimum 40	
2	Pick-up		Niobium		RRR minimum 300	
1	Ring-for-tube		Niobium		RRR minimum 300	

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Size: A2

DWG: DWG-MB-FG-Materials-WOC

MB-FG-Materials-WOC

Revision: 1

Drawn by: L.Sagliano

Date: 2016/09/21

Sheet 1 of 1

Experience: ESS

Checked by:

Scale: 1 : 5

Object: Materials specification

Approved by: P. Michelato

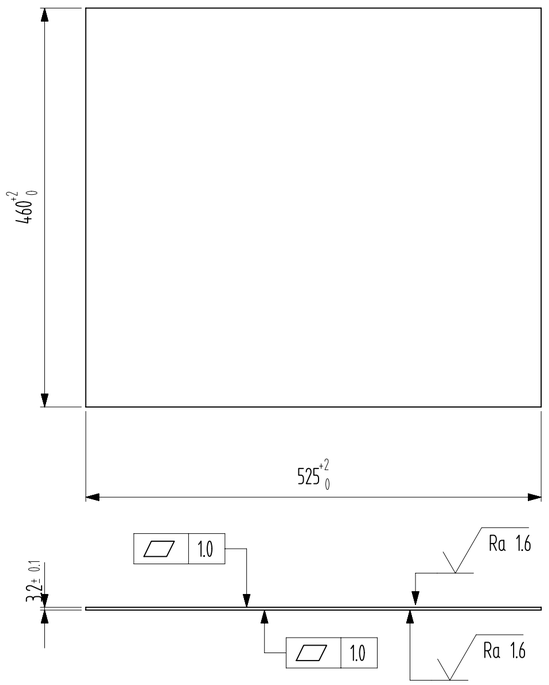
Units: mm

3D part:

File name: R:\Projects\ESS\Medium-Beta\Material

GENERAL TOLERANCES	-30	30-120	120-315	315-1.000	1.000-2.000	2000-4000	4000-8000	8000-12000	12000-16000	16000-20000	20000-		
FOR PLATES WORKING	± 1	± 2	± 2	± 3	± 4	± 6	± 8	± 10	± 12	± 14	± 16		
FOR MECHANICAL MACHINING OF SIZE WITHOUT CLEREANCE	-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	4000-	ANG. DIM.	-6°	6°-30°	30°-120°	120°-
TOLERANCES NOT SPECIFIED	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3		± 1°	± 30'	± 20'	± 10'
WORKING SURFACES ROUGHNESS	ISO	N 10	N 9	N 8	N 7	N 6	N 5	N 4	N 3	N 2			
	N LCA	18	17	16	15	14	13	12	11	10			
	Ra	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05			

6



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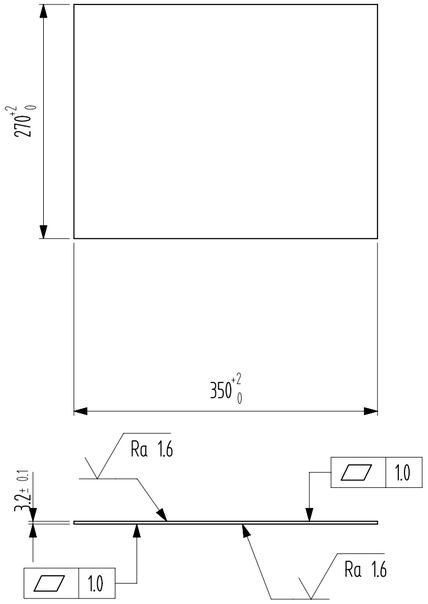

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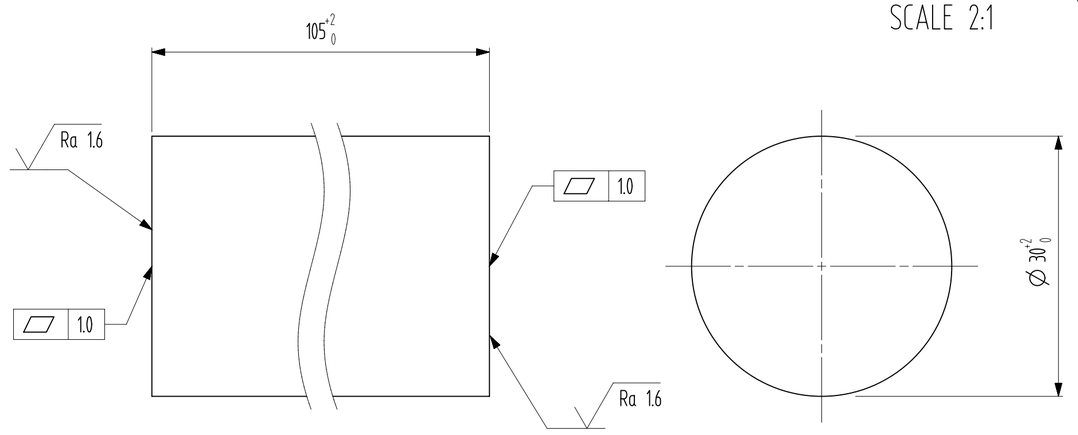
3

2

SCALE 2:1



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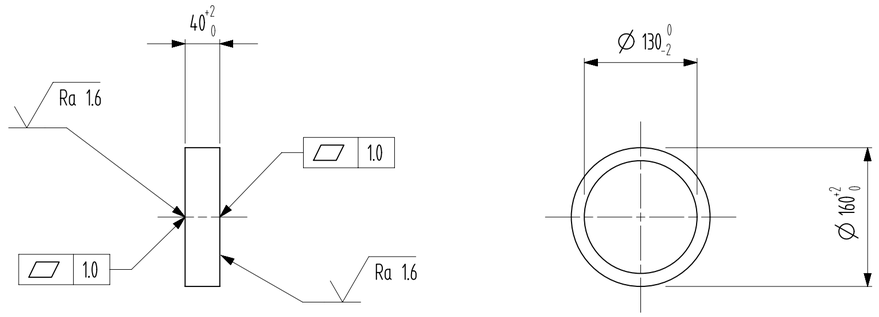

Ra 6.3

Pos.	Part Name	Qty	Material	Drawing	Note	Weight
6	Main-Coupler-Beam-Tube		Niobium		RRR minimum 300	
5	Main-Coupler-Tube		Niobium		RRR minimum 300	
4	Pick-Up-Beam-Tube		Niobium		RRR minimum 300	
3	Stiffeners		Niobium		RRR minimum 40	
2	Pick-up		Niobium		RRR minimum 300	
1	Ring-for-tube		Niobium		RRR minimum 300	

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Size: A2

DWG: DWG-MB-FG-Materials2xW0C

MB-FGMaterials2xW0C

Revision: 1

Sheet 1 of 1

Drawn by: L.Sagliano

Date: 2016/09/21

Checked by:

Scale: 1 : 5

Approved by: P. Michelato

Units: mm

Experience: ESS

Object: Materials specification

3D part:

File name: R:\Projects\ESS\Medium-Beta\Material